

ALSCO® Building Products (ABP) Rain Carrying Specifications

MATERIALS

- A. ABP gutter coil shall be made from ABP aluminum sheet, a 3105-type alloy aluminum sheet with a minimum tensile strength of 24,000 psi.
- B. ABP Rain Carrying System products are designed for use in residential and light commercial applications.
- C. ABP gutter coil shall be made available in two thickness: nominal 0.027” and nominal 0.032”. The coil is available in widths that can be used to produce both 5-inch and 6-inch K-style gutter on all popular forming equipment.*
- D. ABP standard 2”x 3” and 3”x 4” downspout and type A and B elbows shall be available in a nominal 0.019” thickness. Other gutter accessories shall be readily available including inside and outside mitres, left and right end caps, hangers, drop outlets and fasteners.*
- E. Prior to factory painting, the metal shall receive a special cleaning process to assure maximum paint adhesion. The inside of all gutters, downspouts and elbows shall be coated with a special corrosion-inhibiting pretreatment and a protective polyester coating. The exteriors will be coated in a two-phase operation that includes a corrosion-inhibiting pretreatment and ABP’s baked-on high performance Dymalar® 2000 coating.
- F. All accessories used with ABP Rain Carrying System products shall be ABP accessories designed for use with ABP materials, and shall have the same finish/coating to ensure that the warranty covering the Rain Carrying products and accessories is applicable to both.

CERTIFICATE OF CONFORMANCE

ABP gutters, downspouts and accessories shall meet or exceed the following specifications:

- A. Architectural Aluminum Manufacturers Association (AAMA) Specification 1405.1: Specifications for Aluminum Gutters and Downspouts.
- B. HUD Minimum Property Standard 4900.1 for One and Two Family Dwellings.
- C. HUD Minimum Property Standard 4910.1 for Multi-Family Dwellings.

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 **ALSCO**[®]
Building Products Since 1947

*The standard wall thickness tolerance for products made from painted aluminum sheet material shall be +0.000”, -0.003”.

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